

Work Order ID 68098

Wednesday, April 06, 2011 2:29:14 PM



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Item ID: D206-628-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 4/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/7/2011 Req'd Qty: 1.00



Customer:

Reference: disassembly

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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110	Pick Kit	0.00
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Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D206-628-023 B62737
DISASSEMBLE KIT, RETURN ITEMS TO STOCK
NEED TO USE FOR D206-628-033

11/4/65P

140	QC21- Final Inspection - Work Order Release	0.00
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QC

Memo

0.00

Quality Control

11/4/7 J

U 1004.07

Picklist Print

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Work Order ID: 68098

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D As Per Ecn766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C4A  BOLT		Purchased	No				Each	2,408.000		-3			
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Handwritten: M11039 109061

Location	Loc Qty	Loc Code
ST350	2408	
116924	408	
117094	1000	
117313	1000	

AN4C14A  Bolt		Purchased	No				Each	6.0000		-4			
--	--	-----------	----	--	--	--	------	--------	--	----	--	--	--

Handwritten: M111982

Location	Loc Qty	Loc Code
ST358	6	
115936	6	

AN4C15A  Bolt		Purchased	No				Each	46.0000		-8			
--	--	-----------	----	--	--	--	------	---------	--	----	--	--	--

Handwritten: M115457

Location	Loc Qty	Loc Code
ST358	46	
115936	46	

AN960C10  WASHER	NAS1149C0363 R	Purchased	No				Each	0.0000		-3			
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Handwritten: M113524

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Work Order ID: 68098

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

AN960C416L

Purchased No

Each 0.0000



WASHER

D206-628-023

Manufactured No

Each 8.0000



Heli-Access-Step LH



-24 16x 8x
M111359 112828 SP



1 11/4/6 SP

Location

Loc Qty

Loc Code

FG

3

60990

1

61144

2

FG071

5

62737

1

62748

1

66318

3

D2731-7

Manufactured No

Each 77.0000



Mounting Lug



-4 B59202 SP

Location

Loc Qty

Loc Code

ST420

4

66419

4

ST470

73

62929

41

66427

32

D2732-030

Manufactured No

Each 2.0000



Rubber Cushion



-8 B56576 SP

Location

Loc Qty

Loc Code

ST410

2

65395

2

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Work Order ID: 68098

Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

D2842-041 Manufactured No

Each 0.0000



Step Assembly, 206 Float

D2844-1 Manufactured No

Each 11.0000



Arm

Location

Loc Qty

Loc Code

ST265

11

62954

11

D2844-3 Manufactured No

Each 19.0000



Arm

Location

Loc Qty

Loc Code

ST265

7

62967

7

ST266

12

66822

12

D3394-043 Manufactured No

Each 97.0000



Lug Assembly

Location

Loc Qty

Loc Code

ST420

3

66428

3

ST475

94

62930

30

62976

30

66429

34

-1

61045 SP

-2

B61452 SP

-1

B61136 SP

-4

B82331 SP
11/4/6

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Parent Item: D206-628-023

Parent Item Name: Heli-Access-Step LH

Start Date: 4/6/2011

Required Date: 4/7/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

658.0000

-12



Nut



M114523 \$

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

618

116188

318

116549

300

NAS1515H3

Purchased

No

Each

103.0000

-3

2x

1x



Washer



M115675 111269 \$

Location

Loc Qty

Loc Code

ST277

103

115935

3

116373

100

NAS1515H4L

Purchased

No

Each

40.0000

-24



WASHER



M114230 \$

Location

Loc Qty

Loc Code

FG

40

103691

40

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